

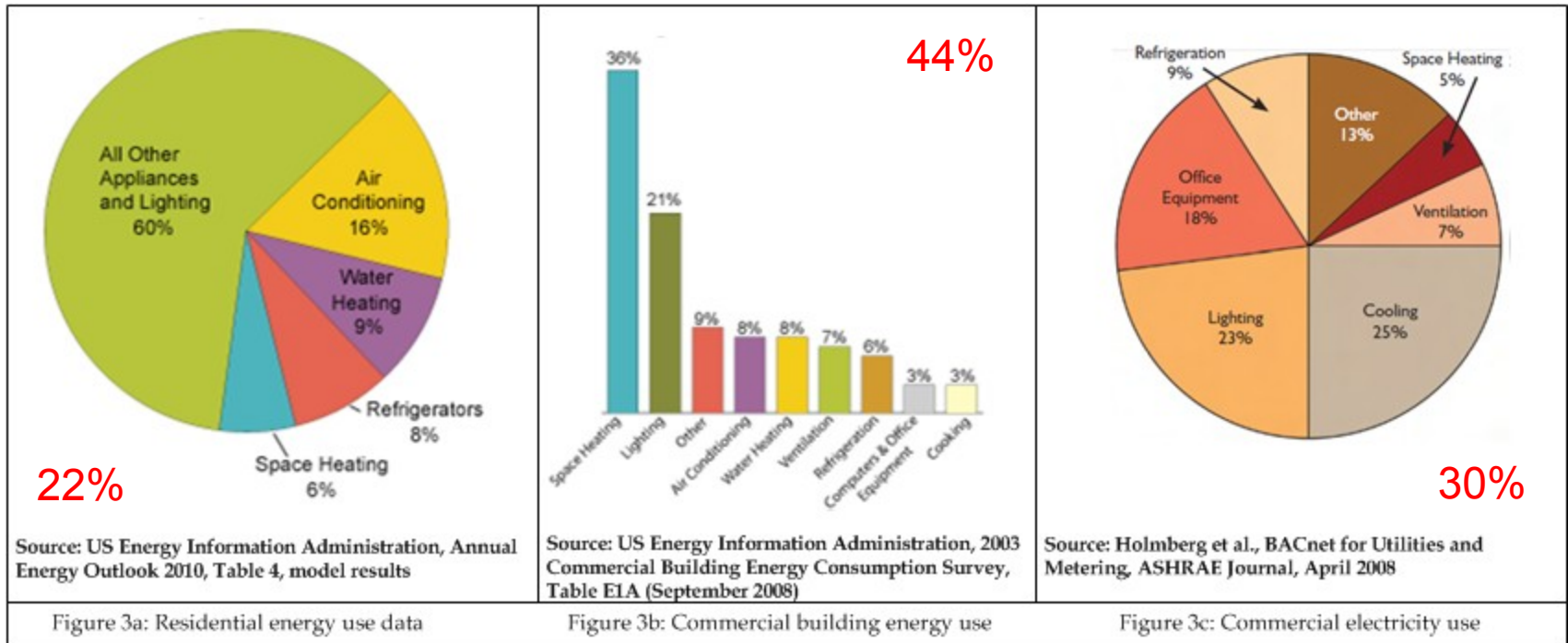
PREPARATION AND CHARACTERIZATION OF INDIUM DOPED TIN OXIDE COATED GLASSES AND ITS IR TRANSMISSION CONTROL PROPERTY

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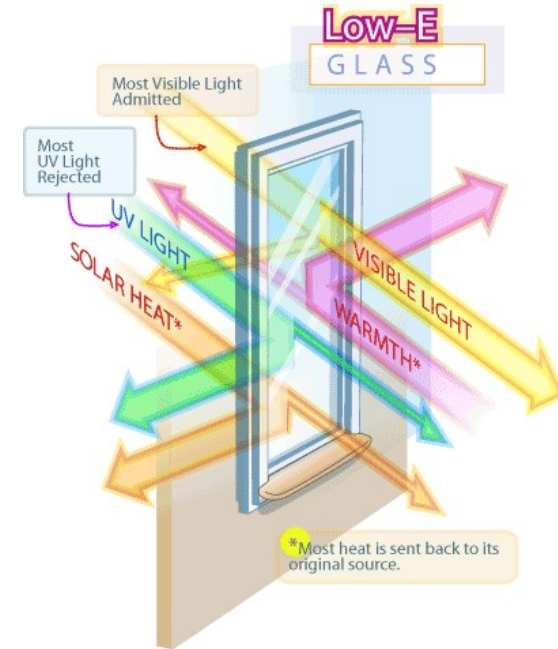
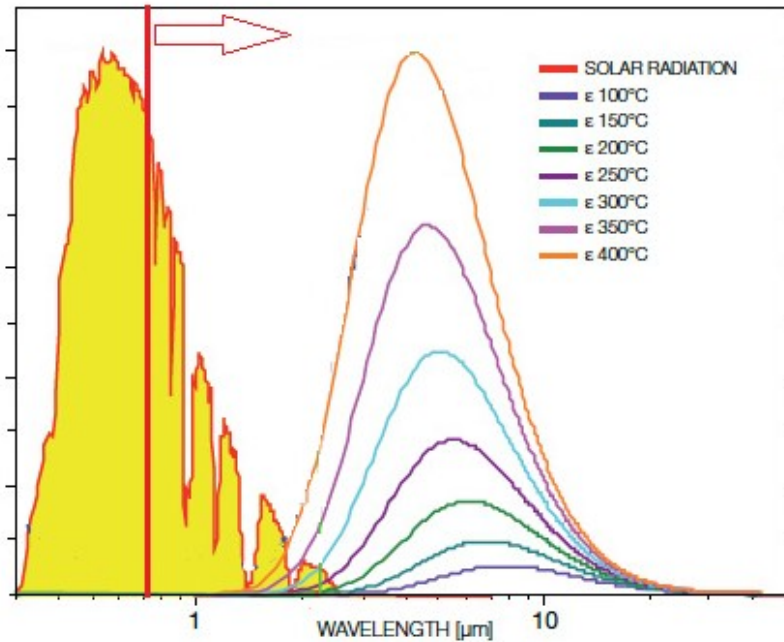
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The trouble with cooling/heating places



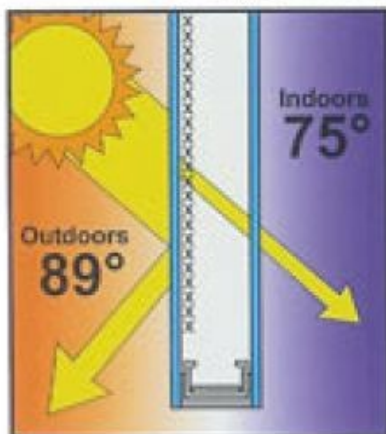
- Large component of energy is used for heating and cooling purposes in domestic and office environments
- In automobile interiors, largest component of heat penetration (72%) is through glasses

Energy and IR radiation

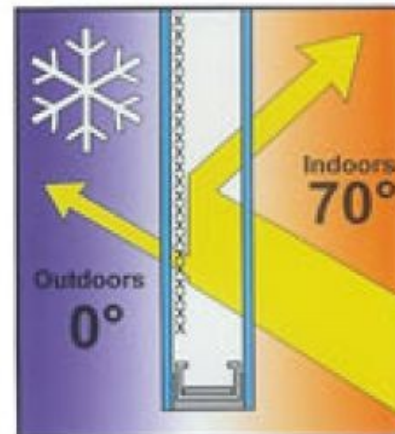


•Solar control coatings

- Reduction of heat transmission through radiation is the key objective of solar control glasses
- They can not only reduce heat transmission from ambient in hot days but also can prevent heat loss to ambient in cold days

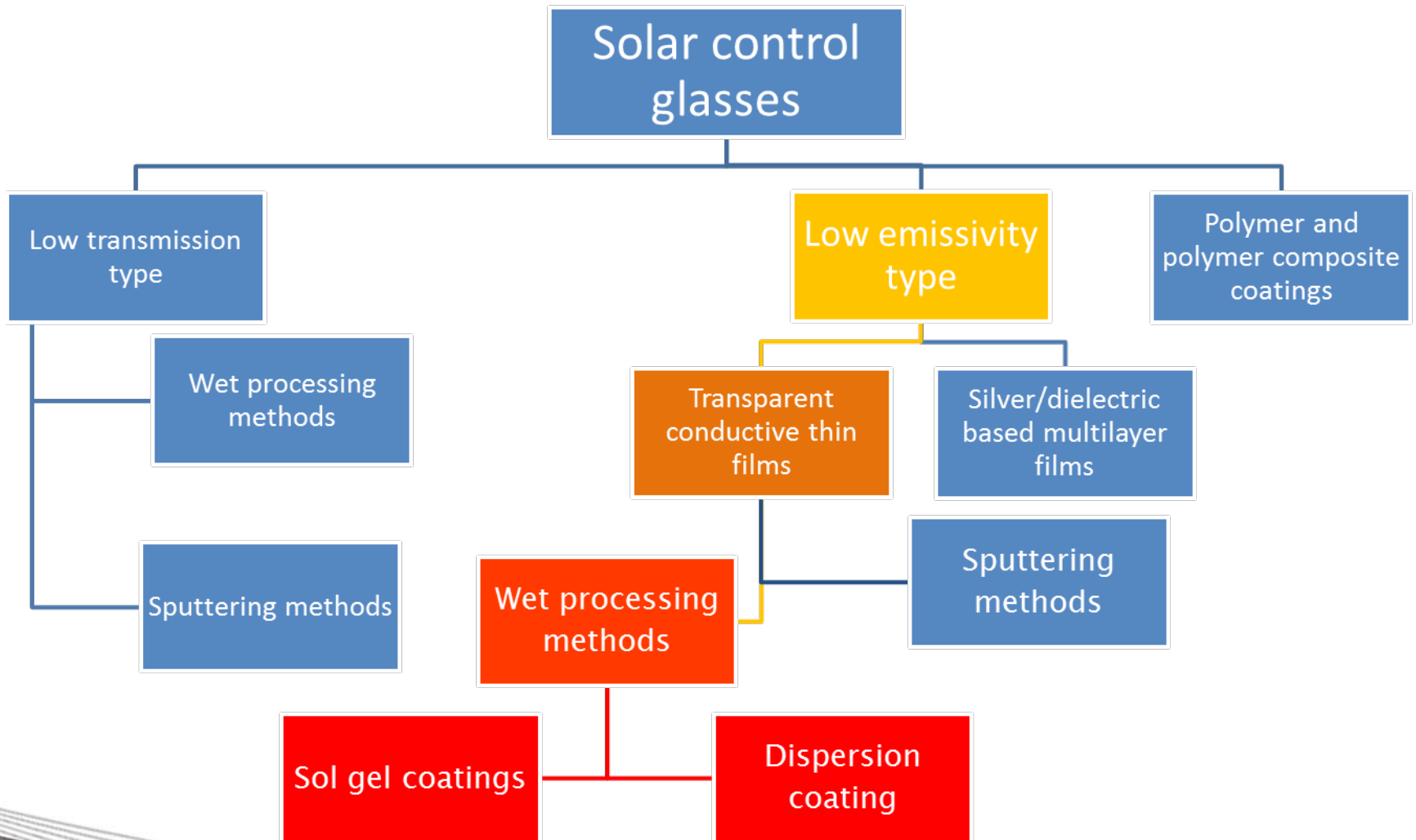


Summer



Winter

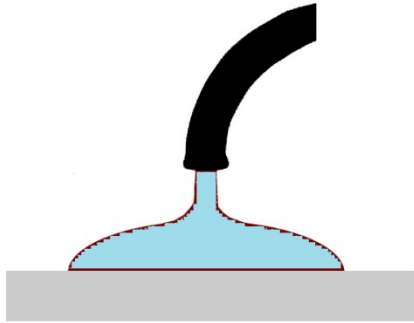
Available strategies



Dispersion based coating, importance

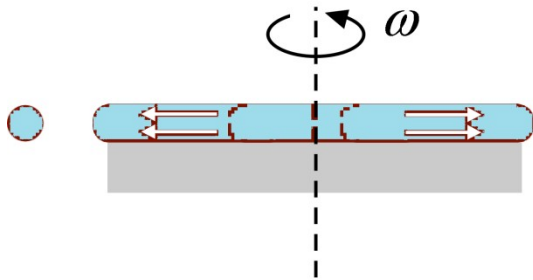
- Transparent conductive type solar control glasses are commonly prepared using sputtering methods
- The research focus on dispersion based coatings focusing on lower costs
- Challenges are
 - Higher conductivity
 - Higher uniformity
 - Less expensive materials
 - Industrially viable coating method

Solar control glass preparation



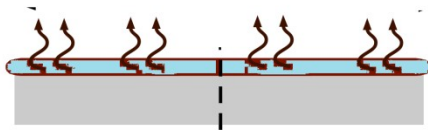
ITO concentration series

- 30%, 20%, 10% ITO (w/w) in isopropanol was prepared
- 1 mL of solution is dispensed in to 2.5 cm x 2.5 cm glass plate



Spinning speed(Film thickness)

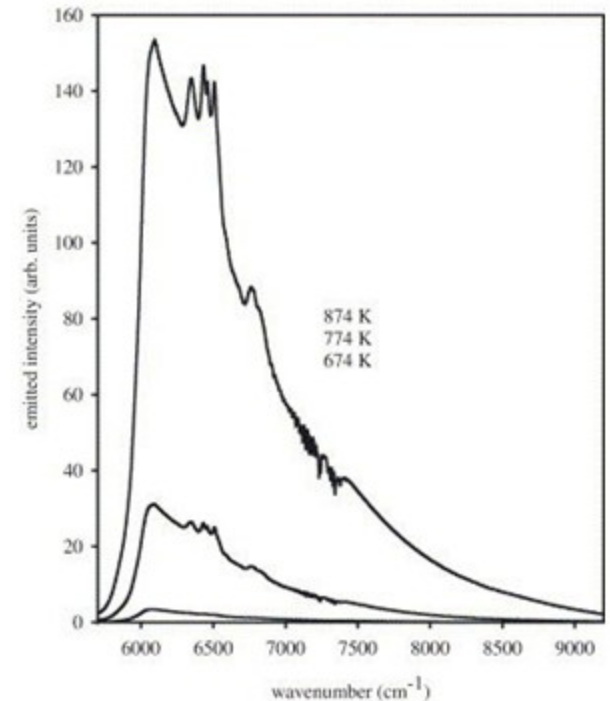
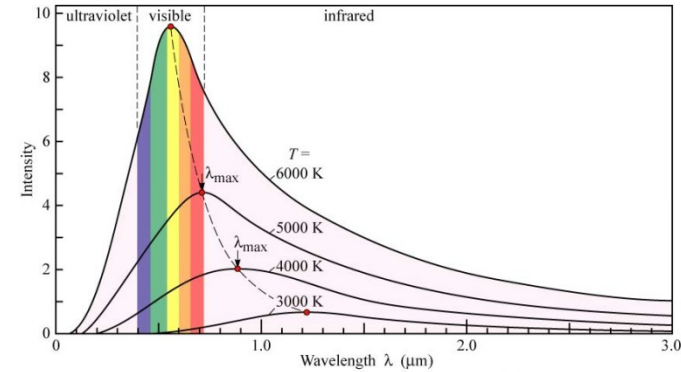
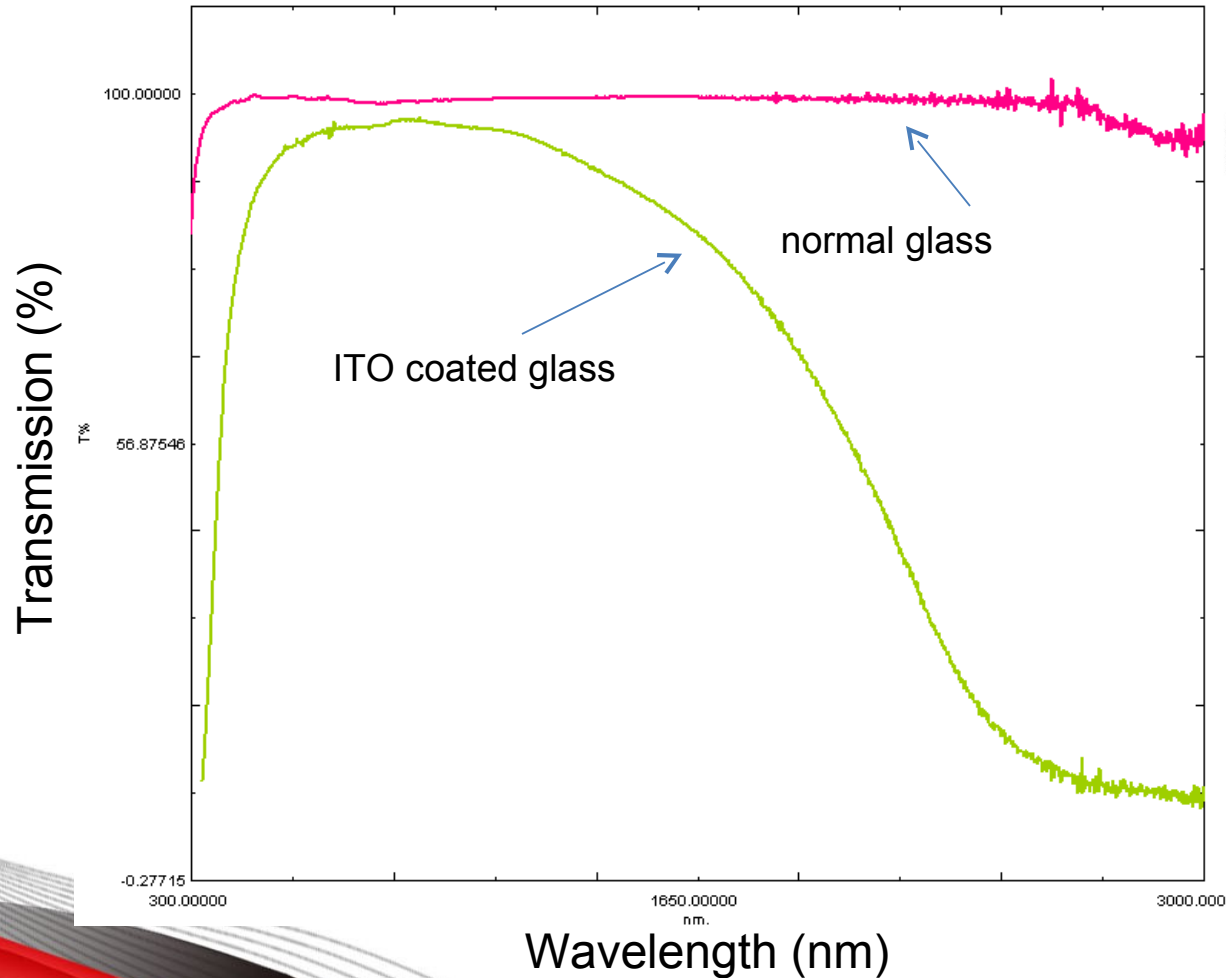
- Spinning speed was varied from 500 – 2200 rpm in 100 rpm intervals



Firing conditions

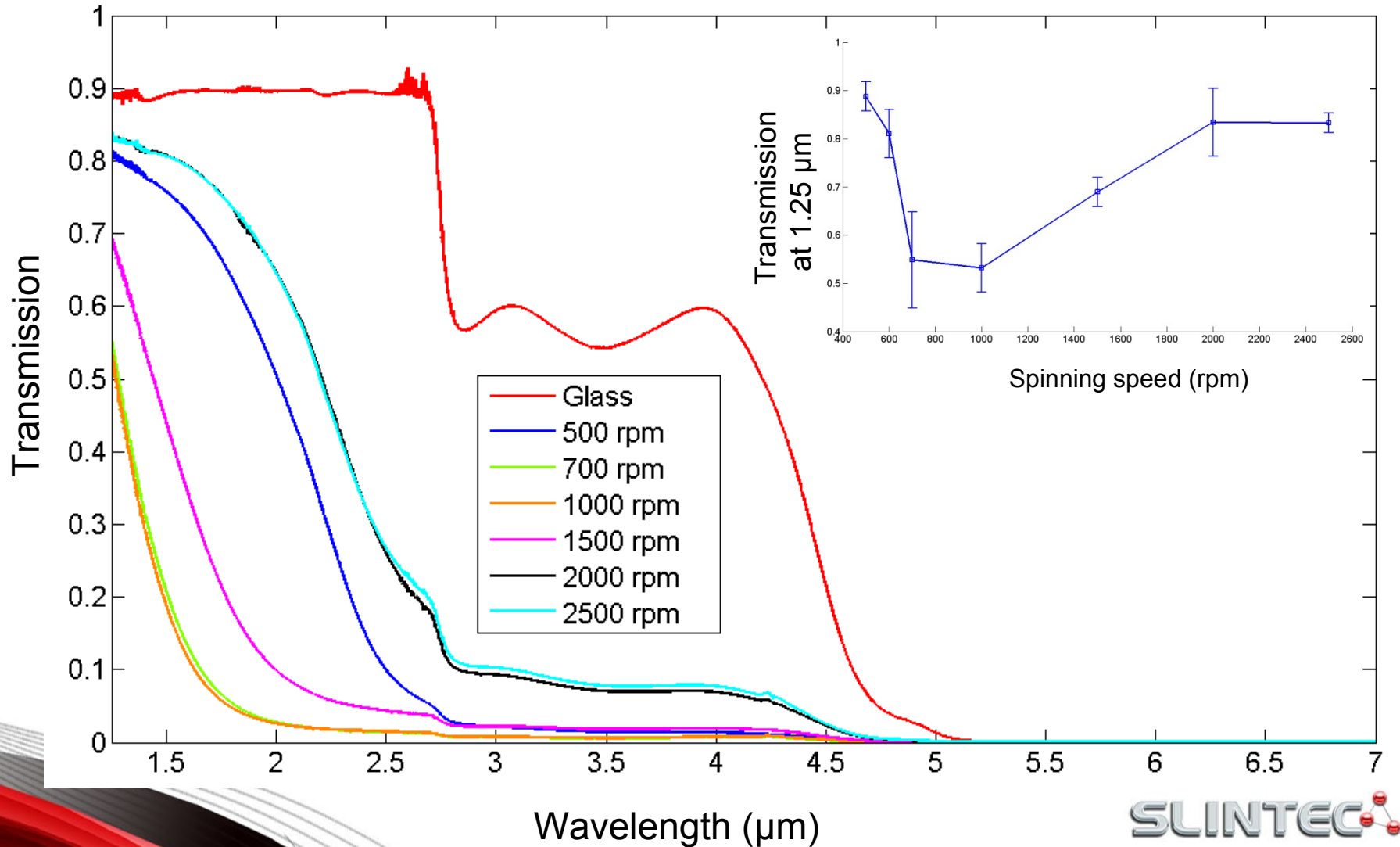
- Currently held at 450°C for 2 min

Transmission spectra

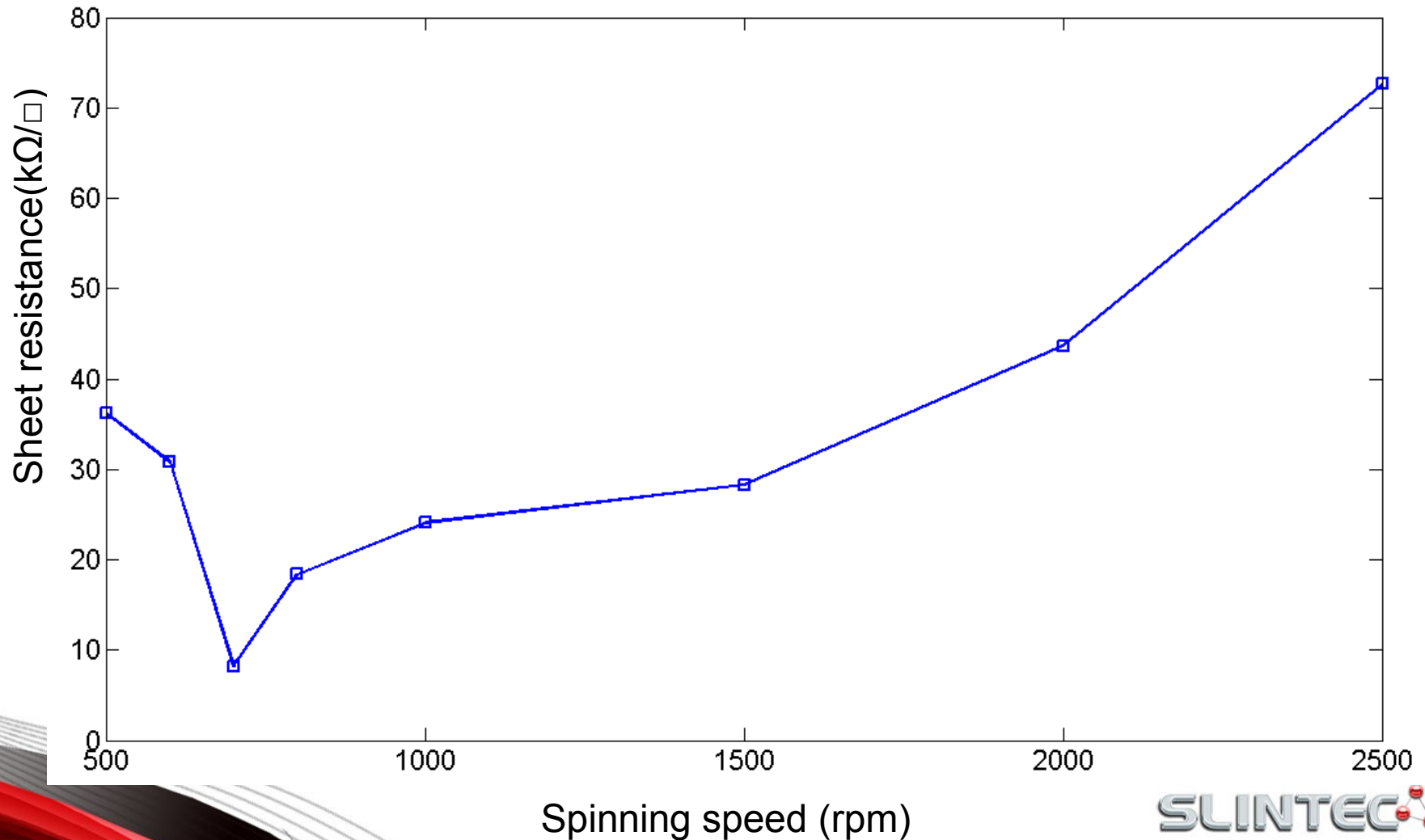


Transmission spectra with coating

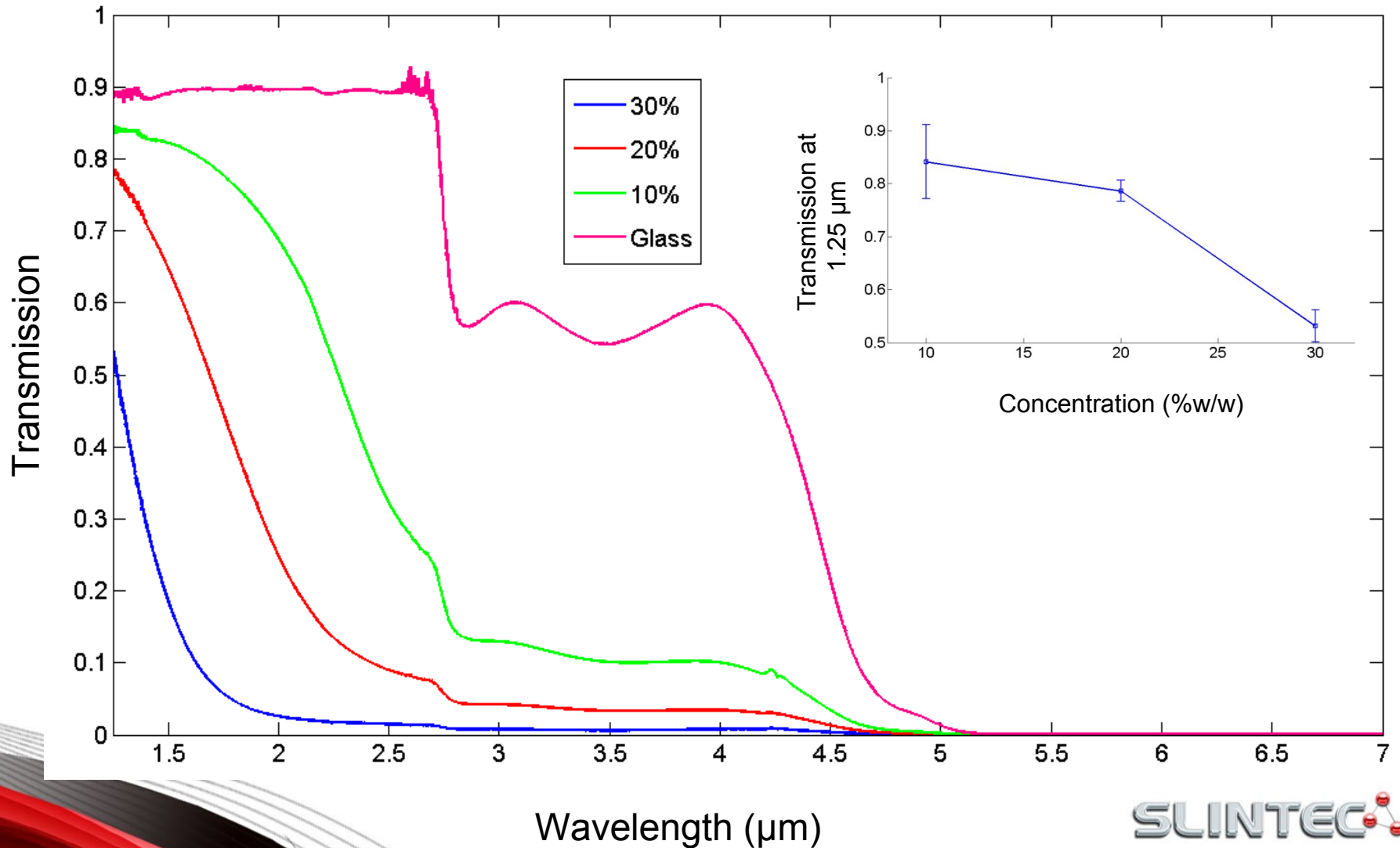
RPM



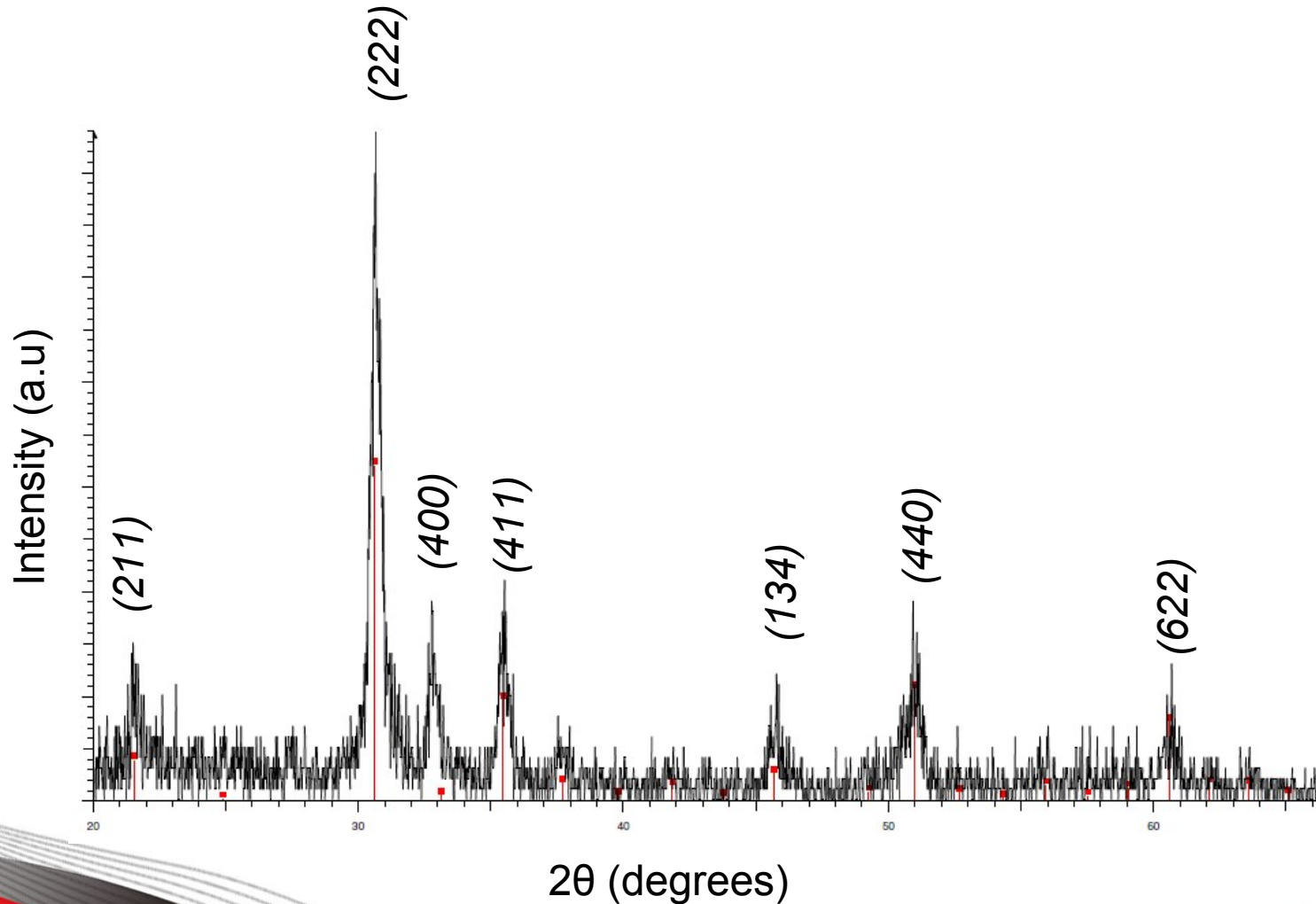
Sheet resistance with coating RPM



Transmission spectra with coating concentration

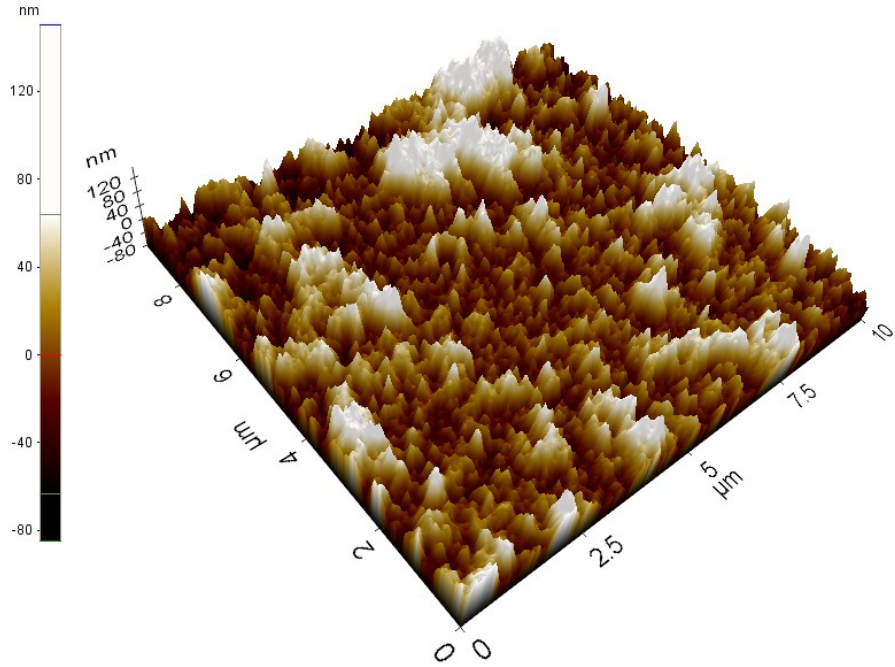


XRD analysis (Glancing angle)

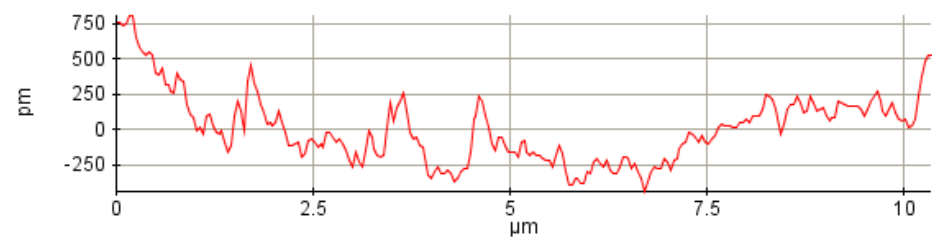
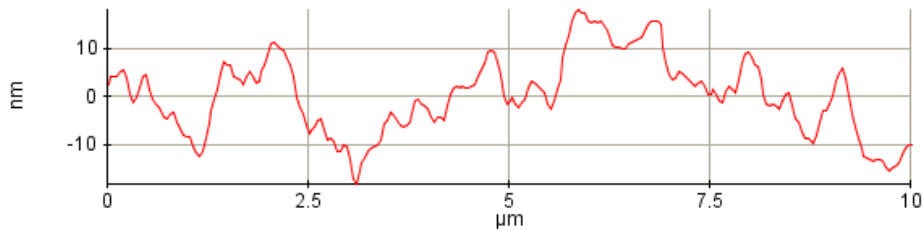
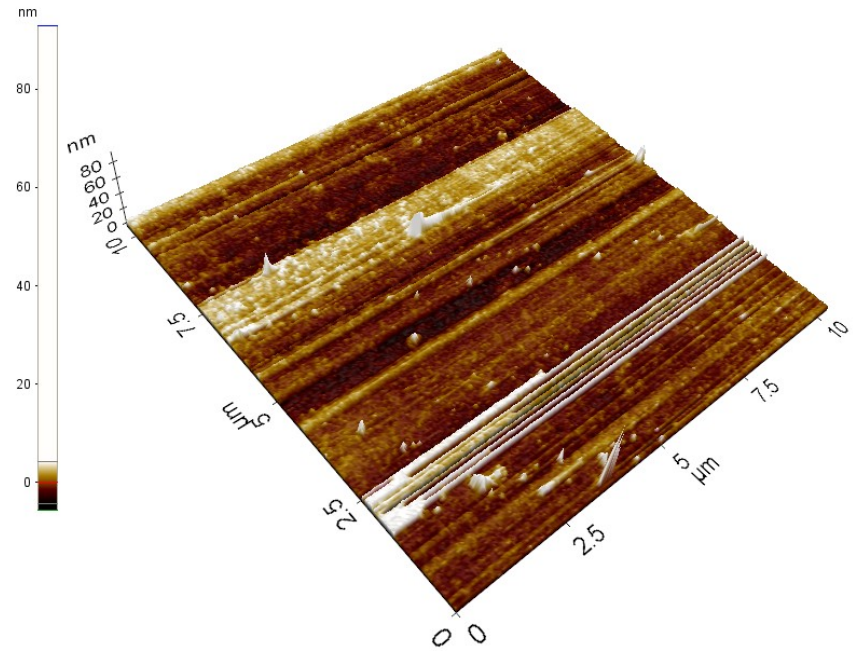


AFM analysis

ITO coated glass



Uncoated glass



Reason for IR reflectance

- The IR-reflective property of the transparent conductive thin films originate from the plasma formed by high concentration of electrons in the materials

- IR cutoff frequency is determined by

$$\omega_c = \omega_p (\epsilon_i / \epsilon_0 - 1)^{1/2}$$

- Plasma frequency is determined by

$$\omega_p = n_e e^2 / [\epsilon_0 m_e (\epsilon_i - 1)] - \gamma^2 \quad \text{where } \gamma = e / (m_e \mu)$$

- ω_p - Plasma frequency
 - n_e - Electron concentration
 - m_e - Effective electron mass
 - μ - Electron mobility
 - ϵ_0 - Permittivity of free space and $\epsilon_i = 3.85$ is the dielectric constant at very high frequency
- Above suggests that the IR cutoff frequency can be lowered by increasing carrier concentration and/or electron mobility which results in lower resistivity

Future work

- Preparation of IR reflective coatings with aluminum doped Zinc oxide thin films
- Preparation of distributed Bragg reflector type multilayer coatings to obtain selective transmission of light
- Further reduce IR cutoff wavelength for improved IR insulation property
- Characterization of hardness of the coatings